

# Work Order ID 94318

**\*94318\***

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Item ID: D206-642-311BL

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Skidtube LH

Start Date: 12/07/12 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 12/21/12 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: *V* Date: Tooling: Date:

Run Start **\*NR1\***

QC: Date: SPC (Y/N): Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D206-642	Rev N

100

**\*100\***

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D206-642-311 CHG006

0.00

0.00

0.00

0.00

0.00

0.00

110

**\*110\***

Packaging

Packaging

Pick Kit

Memo

QC4- 100% Inspect kits for completeness

Memo

120

**\*120\***

QC

Quality Control

**B94319**

*MLD 13-01-15*

*13-01-15 AB*

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**\*94318\***

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Item ID: D206-642-311BL Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Skidtube LH  
 Start Date: 12/07/12 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 12/21/12 Req'd Qty: 1.00 **\*1\*** Customer:

## Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start **\*NR1\***  
 QC: Date: SPC (Y/N): Date: Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-311								
	Location: <u>FC 114</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

DAS  
06  
9-88

13/2/27 8

MLJ 13-02-28

MF  
13-2-28

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Work Order ID: 94318

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH

Start Date: 12/07/12

Required Date: 12/21/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:J05.10.11Added D3429-1 per CHG004KJ/CP/JLM/EC  
IPP Rev:K 07-12-04 ECN 1080p DD verified by:ec  
IPP Rev:L 08-09-29 as per DSI9421 DD verified by:EC IPP Rev:M as per REV.N DD  
10.04.19 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<b>D206-642-341</b> Replacement Skidtube		Manufactured	No			110	Each	2.0000	1	1	94319		SF
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				FG082		2							
				36550		1							
				69952		1							
<b>D206-648-013</b> GHW Modification ATTN: D3414-041 - BLUE		Manufactured	No			110	Each	9.0000	1	1	95417		SL
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				FG125		9							
				83363		1							
				85502		1							
				87552		7							
<b>D2932-1</b> Saddle LH Out, 206 BLUE		Manufactured	No			110	Each	10.0000	1	1	70		
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST422		10							
				81801		2		81801					
				85834		6							
				86429		2							
<b>D2933-1</b> Saddle LH In, 206 BLUE		Manufactured	No			110	Each	9.0000	1	1	13-01-15		SL
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST422		9							
				86431		7							
				89730		2		89730					

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Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH

Start Date: 12/07/12

Required Date: 12/21/12

Start Qty: 1.00

Required Qty: 1.00

D2938-1

Saddle LH Out, 206

BLUE

SMP

Manufactured No

110 Each 8.0000

1 20

Location

Loc Qty

Loc Code

ST422

8

85835

6

89721

2

89721

Manufactured No

110 Each 11.0000

1 20

Location

Loc Qty

Loc Code

ST428

11

81807

2

83416

4

85836

1

89983

4

81807

AN3-41A

Bolt

SMP

Purchased No

110 Each 2,511.0000

8 20

Location

Loc Qty

Loc Code

FG

20

122416

20

ST353

141

123355

141

ST513

2350

123355

2350

123355

D2652

Bushing

SMP

Manufactured No

110 Each 701.0000

16 93934 20 13/01-15

Location

Loc Qty

Loc Code

FG

44

31985

44

ST014

657

73836

25

81952

1

83251

515

91227

63

91228

53

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Parent Item: D206-642-311BL

Start Date: 12/07/12

Required Date: 12/21/12

Parent Item Name: Skidtube LH

Start Qty: 1.00

Required Qty: 1.00

**MS21042L3**

Nut

Purchased

No

110

Each

4,811.0000

8

8

✓ JB

SK

Location

Loc Qty

Loc Code

FP001

141

122141

141

GA

419

122452

419

ST300

225

117885

32

119017

55

119075

138

ST314

526

123265

526

ST506

3500

123900

3500

123900

**AN960JD10**

Washer

NAS1149D0363J

Purchased

No

110

Each

0.0000

8

8

122378 ✓ JB

SK

**ANS-10A**

Bolt

Purchased

No

110

Each

796.0000

4

4

✓ JB

SK

Location

Loc Qty

Loc Code

ST362

796

122800

100

123522

400

123533

296

123533

**ANS-11A**

Bolt

Purchased

No

110

Each

940.0000

4

4

✓ JB

13-01-15

SK

Location

Loc Qty

Loc Code

ST362

940

123533

940

123533

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Parent Item: D206-642-311BL

Start Date: 12/07/12

Required Date: 12/21/12

Parent Item Name: Skidtube LH

Start Qty: 1.00

Required Qty: 1.00

AN960JD516

Washer

NAS1149D0563J

Purchased

No

110

Each

2.0000

122452 ✓ 2B



## Location

## Loc Qty

## Loc Code

ST338

2

1069059

2

Purchased

No

110

Each

3,854.0000

12 12 ✓ 2B



## Location

## Loc Qty

## Loc Code

ST355

354

121243

2

123248

2

123355

350

ST514

3500

123355

3500

123355

AN960JD416

Washer

NAS1149D0463J

Purchased

No

110

Each

29.0000

25 124198 ✓ 2B



## Location

## Loc Qty

## Loc Code

ST351

29

116289

8

119097

21

Purchased

No

110

Each

5,595.0000

12 12 ✓ 2B

13-01-12



## Location

## Loc Qty

## Loc Code

FP001

184

122452

184

ST314

3911

119017

20

123021

1391

123248

900

123355

1600

ST506

1500

123900

1500

123355

MS2104214

Nut

Purchased

No

110

Each

5,595.0000

12 12 ✓ 2B

13-01-12



## Location

## Loc Qty

## Loc Code

FP001

184

122452

184

ST314

3911

119017

20

123021

1391

123248

900

123355

1600

ST506

1500

123900

1500

123355

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Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH

Start Date: 12/07/12

Required Date: 12/21/12

Start Qty: 1.00

Required Qty: 1.00

**D3407-043**

Tow Ring

BLUE

Manufactured No

110 Each 34.8300

1

1

20

*[Signature]*

Location

Loc Qty

Loc Code

ST421

34.83

68339

2

78841

1

83326

0.83

85478

12

86563

1

87657

11

89712

7

89712

*Smp*

**D3456-1**

Washer

Manufactured No

110 Each 130.0000

1

1

23

*[Signature]*

Location

Loc Qty

Loc Code

FG

7

25701

7

ST047

123

80252

1

85223

2

89237

70

93780

50

89237

*Smp*

**D3457-1**

Washer

Manufactured No

110 Each 78.0000

2

2

23

13-01-15

*[Signature]*

Location

Loc Qty

Loc Code

FG

10

32409

10

ST047

68

67779

1

81977

4

89993

24

93216

39

93216

*Smp*

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Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH

Start Date: 12/07/12

Required Date: 12/21/12

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Nut

Purchased

No

110

Each

1,774.0000

1

JB

## Location

## Loc Qty

## Loc Code

FG	36	
104603	36	
GA	216	
121652	216	
ST315	1522	
119546	2	
121162	25	
123021	500	123525
123525	395	
123900	600	

AN4G5A

BOLT

Purchased

No

110

Each

440.0000

1

JB

## Location

## Loc Qty

## Loc Code

FP001	3	
119017	3	
ST355	437	
112243	129	
122599	108	
123265	200	123265

AN960C416

washer

NAS1149C0463R

Purchased

No

110

Each

0.0000

0

119097

JB

D3413-1

Ring

BLUE

Manufactured

No

110

Each

14.0000

1

JB

13-01-15

## Location

## Loc Qty

## Loc Code

ST421	14	
80224	4	
88025	10	88025



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Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH

Start Date: 12/07/12

Required Date: 12/21/12

Start Qty: 1.00

Required Qty: 1.00

D2712  
Set Screw

Manufactured No

110 Each 1,705.0000

10

10

✓ 28

8

Location

Loc Qty

Loc Code

FG 50  
29962 50  
ST016 1655  
87644 43  
91229 612  
93686 1000

91229

D2934

Saddle Spacer

Manufactured No

110 Each 63.0000

2

93892

✓ 25

8

Location

Loc Qty

Loc Code

FG 4  
31929 4  
ST022 59  
88218 19  
89975 40

D2935

Saddle Spacer

Manufactured No

110 Each 96.0000

2

2

✓ 25

13-01-15

8

Location

Loc Qty

Loc Code

FG 6  
31793 6  
ST022 90  
88536 6  
90172 40  
93393 44

90172

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## 4.5 206 L/L-1/L-3/L-4/407 LOW &amp; HIGH GEAR SKIDTUBES

ITEM	QTY -311-	QTY -312	QTY -313	QTY -314	QTY -341	QTY -347	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-311	SKIDTUBE INSTALLATION, LH
		X								D206-642-312	SKIDTUBE INSTALLATION, RH
			X							D206-642-313	SKIDTUBE INSTALLATION, LH
				X						D206-642-314	SKIDTUBE INSTALLATION, RH
1	1				X					D206-642-341	SKIDTUBE
						X				D206-642-347	WEARSHOE KIT (REPLACES -343)
							X			D206-642-349	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-351	SKIDTUBE
1	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D2650-5	SKIDTUBE ASSEMBLY
1								1		D4361-041	SKIDTUBE ASSEMBLY
2A					14			4		D2651-1	* PLUG <sup>(1)</sup>
2B					14			4		D2651-3	* O-RING <sup>(1)</sup>
3					1			1		D2646	* AFT CAP <sup>(1)</sup>
4					2			2		MS27039-1-08	* SCREW <sup>(1)</sup>
5					2			2		NAS1149D0332J	* WASHER <sup>(1)</sup> (OR AN960JD10L)
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6	1	1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7	1	1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8	1	1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9	1	1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3-41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8						NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4						AN5-10A (OR AN5-11A)	* BOLT <sup>(2)</sup>
14	4	4	4	4						AN5-11A (OR AN5-12A)	* BOLT <sup>(2)</sup>
15	8	8	8	8						NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12						AN4-6A	BOLT
17	24	24	24	24						NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12						MS21042-4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D3535-11	WEARSHOE (REPLACES D2656-11)
22B					1	1				D3536-11	GASKET
23A					1	1				D3535-23	WEARSHOE (REPLACES D2656-23)
23B					1	1				D3536-23	GASKET
24A					1	1				D3535-35	WEARSHOE (REPLACES D2656-35)
24B					1	1				D3536-35	GASKET
26A					54	54				MS27039C1-08	SCREW
26B					54	54				NAS1149C0332R	WASHER (OR AN960C10L)
26C					54					ALS7-1032-130	* INSERT <sup>(1)</sup> (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
31	1	1	1	1						D3456-1	WASHER
32	1	1	1	1						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34	1	1	1	1						AN4C5A	BOLT
35	1	1	1	1						NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1						D3413-1	RING (REPLACES D2655)
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40									2	D3414-041	GHW LUG (REPLACES D2659)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)

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